

# ABSTRACT

A blow head is displaced to the "on" position where its lower portion engages the top of a blow mold.

- 5 Final blow begins and before final blow is completed, the blow head is raised a selected distance and final blow is exhausted between the O.D. of the formed finish and the upwardly defined annular recess in the lower portion of the blow head. The annular recess is concavely curved to
- 10 direct exhaust air at the finish to cool the finish.